

FORM PTO-1390 U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE (REV 10-2000)		ATTORNEY'S DOCKET NUMBER <b>MCW-003US</b>
<b>TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C.371</b>		U.S. APPLICATION NO. (If known, see 37 CFR 1.5) <b>09/890681</b>
INTERNATIONAL APPLICATION <b>PCT/GB00/00332</b>	INTERNATIONAL FILING DATE <b>07 February 2000 (07.02.00)</b>	PRIORITY DATE CLAIMED <b>05 February 1999 (05.02.99)</b>
TITLE OF INVENTION <b>BURNER FOR FABRICATING AEROSOL DOPED WAVEGUIDES</b>		
APPLICANT(S) FOR DO/EO/US <b>Paulo Vicente DA SILVA MARQUES et al.</b>		
Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:		
<p>1. <input checked="" type="checkbox"/> This is a <b>FIRST</b> submission of items concerning a filing under 35 U.S.C.371.</p> <p>2. <input type="checkbox"/> This is a <b>SECOND</b> or <b>SUBSEQUENT</b> submission of items concerning a filing under 35 U.S.C. 371.</p> <p>3. <input type="checkbox"/> This is an express request to promptly begin national examination procedures (35 U.S.C. 371(f)).</p> <p>4. <input type="checkbox"/> The US has been elected by the expiration of 19 months from the priority date (PCT Article 31).</p> <p>5. <input checked="" type="checkbox"/> A copy of the International Application as filed (35 U.S.C. 371(c)(2))</p> <p>a. <input type="checkbox"/> is attached hereto (required only if not communicated by the International Bureau).</p> <p>b. <input checked="" type="checkbox"/> has been communicated by the International Bureau.</p> <p>c. <input type="checkbox"/> is not required, as the application was filed in the United States Receiving Office (RO/US).</p> <p>6. <input type="checkbox"/> An English language translation of the International Application as filed (35 U.S.C. 371(c)(2))</p> <p>7. <input checked="" type="checkbox"/> Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))</p> <p>a. <input type="checkbox"/> are attached hereto (required only if not communicated by the International Bureau).</p> <p>b. <input type="checkbox"/> have been communicated by the International Bureau.</p> <p>c. <input type="checkbox"/> have not been made; however, the time limit for making such amendments has NOT expired.</p> <p>d. <input checked="" type="checkbox"/> have not been made and will not be made.</p> <p>8. <input type="checkbox"/> An English language translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).</p> <p>9. <input checked="" type="checkbox"/> An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)). (<b>unexecuted (4 Sheets)</b>);</p> <p>10. <input type="checkbox"/> An English language translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).</p>		
<b>Items 11. to 16. below concern document(s) or information included:</b>		
<p>11. <input checked="" type="checkbox"/> An Information Disclosure Statement under 37 CFR 1.97 and 1.98 (<b>2 sheets</b>) with Form PTO-1449 (<b>1 sheet</b>);</p> <p>12. <input type="checkbox"/> An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included</p> <p>13. <input checked="" type="checkbox"/> A <b>FIRST</b> preliminary amendment (<b>3 sheets</b>) (<b>along with version of markings to show changes (2 sheets)</b>);</p> <p><input type="checkbox"/> A <b>SECOND</b> or <b>SUBSEQUENT</b> preliminary amendment.</p> <p>14. <input type="checkbox"/> A substitute specification.</p> <p>15. <input type="checkbox"/> A change of power of attorney and/or address letter.</p> <p>16. <input checked="" type="checkbox"/> Other items or information: <b>Transmittal Letter (2 sheets); PCT International Published Application (WO 00/46162) (with International Search Report) (22 sheets); International Preliminary Examination Report (8 sheets); Check in the amount of \$990.00 (Filing Fee) based on large entity; Certificate of First Class Mailing (1 sheet); and Return Postcard.</b></p>		

APPLICATION NO. (If known, see 37 CFR 1.5)

097890681

INTERNATIONAL APPLICATION NO.

PCT/GB00/00332

ATTORNEY'S DOCKET NO.

MCW-003US

17.  The following fees are submitted:

## BASIC NATIONAL FEE (37 CFR 1.492 (a) (1) - (5) .(a/o November 1, 2000):

Neither international preliminary examination fee (37 CFR 1.482)  
 nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO  
 and International Search Report not prepared by the EPO or JPO.....\$1000

International preliminary examination fee (37 CFR 1.482) not paid to  
 USPTO but International Search Report prepared by the EPO or JPO .....\$860

International preliminary examination fee (37 CFR 1.482) not paid to USPTO but  
 international search fee (37 CFR 1.455(a)(2)) paid to USPTO .....\$710

International preliminary examination fee paid to USPTO (37 CFR 1.482)  
 but all claims did not satisfy provisions of PCT Article 33(1)-(4).....\$690

International preliminary examination fee paid to USPTO (37 CFR 1.482)  
 and all claims satisfied provisions of PCT Article 33(1)-(4).....\$100

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ENTER APPROPRIATE BASIC FEE AMOUNT =

Surcharge of \$130.00 for furnishing the oath or declaration later than <input checked="" type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(e)).			\$130.00	
CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE	
Total claims	15-20 =	0	X \$18.00	\$
Independent claims	2-3 =	0	X \$80.00	\$
MULTIPLE DEPENDENT CLAIM(S) (if applicable)			+ 270.00	\$
TOTAL OF ABOVE CALCULATIONS =			\$990.00	
<input type="checkbox"/> Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above are reduced by ½.			\$	
SUBTOTAL =			\$	
Processing fee of \$130.00 for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)).			\$	
TOTAL NATIONAL FEE =			\$	
Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property			+ \$	
TOTAL FEES ENCLOSED =			\$990.00	
			Amount to be: refunded	\$
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a.  Checks in the amount of \$ 990.00 to cover the above fees are enclosed.b.  Please charge my Deposit Account No. \_\_\_\_\_ in the amount of \$ \_\_\_\_\_ to cover the above fees.  
 A duplicate copy of this sheet is enclosed.c.  The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 12-0080. A duplicate copy of this sheet is enclosed.

NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.

SEND ALL CORRESPONDENCE TO:

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 (617)227-7400  
 Date: 03 August 2001

*Anthony A. Laurentano*  
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 NAME  
 38,220  
 REGISTRATION NUMBER

**IN THE UNITED STATES PATENT DESIGNATED OFFICE (DO/US)  
(National Phase of International App.: PCT/GB00/00332, W/O 00/46162)**

In re the application of:

**Paulo Vicente DA SILVA MARQUES et al.**

International Application No.: **PCT/GB00/00332**

International Filing Date: **07 February 2000**

U.S. Serial No.: **Not Yet Assigned**

Filed: **Herewith**

For: **BURNER FOR FABRICATING AEROSOL  
DOPED WAVEGUIDES**

Attorney Docket No.: MCW-003US

**BOX PCT**

Commissioner for Patents  
Washington, D.C. 20231

**PRELIMINARY AMENDMENT**

Dear Sir:

Preliminary to examination of the above-referenced patent application, please amend the enclosed above-titled International patent application as follows.

**In the Claims**

**Please amend claims 3-6, 8-10, 12, 14 and 15 as follows:**

3. (Amended) A burner as claimed in claim 1, wherein the gas expansion chamber is located at the junction of an inlet port and the respective torch conduit.

4. (Amended) A burner as claimed in Claim 1, wherein the gas expansion chamber is located upstream of the junction between the inlet port and the respective torch conduit.

5. (Amended) A burner as claimed in Claim 1, wherein the gas expansion chamber is located downstream of the junction between the inlet port and the respective torch conduit.

6. (Amended) A burner as claimed in claim 1, wherein said inlet ports feed oxygen, hydrogen, waveguide deposition material carried by a carrier gas, and aerosol droplets of a dopant ion solution carried by a carrier gas to the said burner.

8. (Amended) A burner as claimed in Claim 6, wherein the aerosol inlet port is located downstream of the hydrogen inlet port.

9. (Amended) A burner as claimed in Claim 6, wherein the oxygen inlet port is located downstream of the aerosol inlet port.

10. (Amended) A burner as claimed in claim 1, wherein said at least one inlet port is located in a radial plane with respect to a longitudinal axis of the burner which differs from a radial plane containing said other inlet ports.

12. (Amended) A burner as claimed in claim 1, wherein said at least one inlet port is orientated at a first angle with respect to the burner axis, and wherein the other inlet ports are orientated at a second angle with respect to the burner axis, said first angle being less than said second angle.

14. (Amended) A burner as claimed in Claim 12, wherein said first angle lies in the range 5° to 25°.

15. (Amended) A burner as claimed in claim 1, wherein said at least one inlet port is an aerosol inlet port for providing aerosol droplets of a dopant ion solution to said burner.

**Please cancel claim 16.**

**REMARKS**

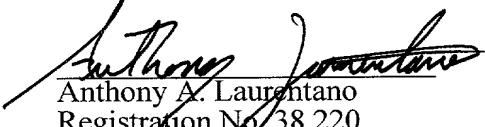
Applicants amend the claims to remove multiple dependencies, to provide proper antecedent basis, and to address other matters of form. The foregoing amendments introduce no new matter and are not related to issues of patentability.

Entry of the foregoing Preliminary Amendment is respectfully in order and requested.

If there are any questions regarding the amendments to the application, we invite the Examiner to call Applicants' representative at the telephone number below.

Respectfully submitted,

LAHIVE & COCKFIELD, LLP



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Date: August 3, 2001

**Version With Markings To Show Changes Made**

**Please amend claims 3-6, 8-10, 12, 14 and 15 as follows:**

1. A burner for fabricating aerosol doped waveguides, the burner including: a plurality of inlet ports each connected to a respective torch conduit, said torch conduit connecting its respective inlet port to a gas mixing region; and including a gas expansion chamber provided for at least one of said inlet ports upstream of said gas mixing region.
2. A burner as claimed in Claim 1, wherein the gas expansion chamber is in the form of a reservoir chamber.
3. A burner as claimed in ~~either preceding~~ claim 1, wherein the gas expansion chamber is located at the junction of an inlet port and the respective torch conduit.
4. A burner as claimed in Claim 1 ~~or 2~~, wherein the gas expansion chamber is located upstream of the junction between the inlet port and the respective torch conduit.
5. A burner as claimed in Claim 1 ~~or 2~~, wherein the gas expansion chamber is located downstream of the junction between the inlet port and the respective torch conduit.
6. A burner as claimed in ~~any preceding~~ claim 1, wherein said inlet ports feed oxygen, hydrogen, waveguide deposition material carried by a carrier gas, and aerosol droplets of a dopant ion solution carried by a carrier gas to the said burner.
7. A burner as claimed in Claim 6, wherein the hydrogen port is located downstream of the waveguide deposition material inlet port.
8. A burner as claimed in Claim 6 ~~or 7~~, wherein the aerosol inlet port is located downstream of the hydrogen inlet port.

9. A burner as claimed in ~~any one of~~ Claims 6 to 8, wherein the oxygen inlet port is located downstream of the aerosol inlet port.

10. A burner as claimed in ~~any preceding~~ claim 1, wherein said at least one inlet port is located in a radial plane with respect to a longitudinal axis of the burner which differs from a radial plane containing said other inlet ports.

11. A burner as claimed in Claim 10, wherein said at least one inlet port is located in a plane orientated at 180° to the radial plane of the other inlet ports.

12. A burner as claimed in ~~any preceding~~ claim 1, wherein said at least one inlet port is orientated at a first angle with respect to the burner axis, and wherein the other inlet ports are orientated at a second angle with respect to the burner axis, said first angle being less than said second angle.

13. A burner as claimed in Claim 12, wherein said first angle lies in the range 5° to 45°.

14. A burner as claimed in Claim 13, wherein said first angle lies in the range 5° to 25°.

15. A burner as claimed in ~~any preceding~~ claim 1, wherein said at least one inlet port is an aerosol inlet port for providing aerosol droplets of a dopant ion solution to said burner.

16. ~~A burner substantially as described herein and with reference to Fig. 3 of the accompanying drawings.~~

1      BURNER FOR FABRICATING AEROSOL DOPED WAVEGUIDES

2

3      FIELD OF THE INVENTION

4

5      This invention relates to a burner for fabricating  
6      aerosol doped waveguides. In particular, the invention  
7      relates to a modified burner which enables the in-situ  
8      delivery of dopant ions in a single step process to an  
9      optical waveguide during the deposition stage of  
10     fabrication.

11

12     BACKGROUND OF THE INVENTION

13

14     The fabrication of silica based planar waveguides with  
15     high ion content by chemical vapour deposition (CVD),  
16     and in particular flame hydrolysis deposition (FHD)  
17     methods, is already known in the art.

18

19     In such fabrication methods it is often desired to  
20     introduce dopant ions during the deposition process.  
21     The introduction of dopant ions is effected by a number  
22     of known methods which suffer to a greater or lesser  
23     degree from certain disadvantages. For example,  
24     solution doping requires the core which makes up the  
25     waveguide to be partially fused and this introduces

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1 several complications.

2

3 An alternative method is to use aerosol doping. In  
4 aerosol doping droplets of an aqueous solution of the  
5 dopant ions are transferred to a modified FHD burner.  
6 The water is evaporated to leave submicron dopant ion  
7 particles. The dopant ions are then oxidised in the  
8 burner flame and can be distributed during the  
9 deposition stage of fabricating the waveguide.

10

11 It is known to modify conventional FHD burners to  
12 incorporate an extra port for the aerosol feed. A  
13 problem arises, however, when such burners are used in  
14 the fabrication of heavily doped waveguides. High  
15 dopant ion levels require high concentrations of the  
16 aqueous dopant ion solution. During the evaporation of  
17 the solvent in highly concentrated solutions, more  
18 dopant ions condense around the aerosol inlet port than  
19 would do with a less concentrated solution. This build  
20 up of condensed ions can create blockages. The present  
21 invention seeks to provide a modified burner design  
22 which obviates or mitigates the problems heretofore  
23 mentioned.

24

25 SUMMARY OF THE INVENTION

26

27 In accordance with the present invention there is  
28 provided a burner for fabricating aerosol doped  
29 waveguides, the burner including:

30 a plurality of inlet ports each connected to a  
31 respective torch conduit, said torch conduit connecting  
32 its respective inlet port to a gas mixing region; and  
33 including a gas expansion chamber provided for at least  
34 one of said inlet ports upstream of said gas mixing  
35 region.

36

1 Preferably, the gas expansion chamber is in the form of  
2 a reservoir chamber.

3

4 Preferably, the gas expansion chamber is located at the  
5 junction of an inlet port and the respective torch  
6 conduit.

7

8 Alternatively, the gas expansion chamber is located  
9 upstream of the junction between the inlet port and the  
10 respective torch conduit.

11

12 Alternatively, the gas expansion chamber is located  
13 downstream of the junction of an inlet port and the  
14 respective torch conduit.

15

16 Preferably, said inlet ports feed oxygen, hydrogen,  
17 waveguide deposition material carried by a carrier gas,  
18 and aerosol droplets of a dopant ion solution carried  
19 by a carrier gas to the said burner.

20

21 Preferably, the hydrogen port is located downstream of  
22 the waveguide deposition material inlet port.

23

24 Preferably, the aerosol inlet port is located  
25 downstream of the hydrogen inlet port.

26

27 Preferably, the oxygen inlet port is located downstream  
28 of the aerosol inlet port.

29

30 Preferably, said at least one inlet port is located in  
31 a radial plane with respect to a longitudinal axis of  
32 the burner which differs from a radial plane containing  
33 said other inlet ports.

34

35 Preferably, said at least one inlet port is located in  
36 a plane orientated at 180° to the radial plane of the

1 other inlet ports.

2

3 Preferably, said at least one inlet port is orientated  
4 at a first angle with respect to the burner axis, and  
5 wherein the other inlet ports are orientated at a  
6 second angle with respect to the burner axis, said  
7 first angle being less than said second angle.

8

9 Preferably, said first angle lies in the range 5° to  
10 45°.

11

12 Preferably, said first angle lies in the range 5° to  
13 25°.

14

15 Preferably, said at least one inlet port is an aerosol  
16 inlet port for providing aerosol droplets of a dopant  
17 ion solution to said burner.

18

19 DESCRIPTION OF THE DRAWINGS

20

21 Embodiments of the present invention will now be  
22 described by way of example only, with reference to the  
23 drawings in which:

24

25 Fig. 1 is an FHD burner already known in the prior art;

26

27 Fig. 2 is a cross-section through an FHD burner of the  
28 type shown in Fig. 1; and

29

30 Fig. 3 is a cross-section through a modified FHD burner  
31 according to the present invention.

32

33 DETAILED DESCRIPTION OF THE INVENTION

34

35 Referring to the drawings, Fig. 1 illustrates a FHD  
36 burner 1 already known in the art. The burner 1 has

1 four feed inlet ports: a halide inlet port 2, a  
2 hydrogen inlet port 3, an aerosol inlet port 4, and an  
3 oxygen inlet port 5. The halide inlet port 2 feeds the  
4 burner 1 with halide deposition materials, for example,  
5  $\text{SiCl}_3$ ,  $\text{PCl}_3$ , etc carried by a suitable carrier gas, for  
6 example,  $\text{N}_2$ . The inlet ports 2, 3, 4 and 5 communicate  
7 with a gas mixing region 8 at the output of the burner  
8 1.

9

10 The aerosol inlet port 4 supplies aerosol droplets of a  
11 dopant ion solution, for example, 0.2 M aqueous  $\text{ErCl}_3$ .  
12 An atomizer 6 is used to generate the aerosol droplets  
13 of the dopant ion solution. The aerosol droplets are  
14 carried by a carrier gas, for example,  $\text{N}_2$  to the aerosol  
15 inlet port 4 of the burner 1. The water solvent is  
16 then evaporated to leave submicron particles of the  
17 dopant ions (here  $\text{Er}^{+3}$ ) which are prone to condense at  
18 the inlet port 4. For solution strengths above 0.2M,  
19 the build up of condensed dopant ions can create a  
20 blockage 7 which can clog the inlet port 4. This  
21 blockage 7 occurs before the dopant ions react in the  
22 gas mixing reaction zone 8, which affects the rate at  
23 which the dopant ions are incorporated during  
24 fabrication of a waveguide 9. The blockage 7 arises  
25 due to the combination of an abrupt reduction in pipe  
26 volume and the change in directionality of the carrier  
27 gas flow ( $\theta = 68^\circ$  from the torch axis (X in Fig. 1)).  
28

29 Referring now to Fig. 2, there is shown a cross-section  
30 through this type of conventional burner 1. The inlet  
31 ports 2, 3, 4 and 5 are all aligned at the same angle  $\theta$   
32 to the torch axis X, and transfer the feed gases (the  
33 gas carrying the halide deposition materials, hydrogen,  
34 the gas carrying the dopant ions, and oxygen) into  
35 concentric torch conduits 10, 11, 12 and 13  
36 respectively. The halide torch conduit 10, hydrogen

1 torch conduit 11, aerosol torch conduit 12, and oxygen  
2 torch conduit 13 deliver the feed gases to the gas  
3 mixing reaction zone 8 located in the burner nozzle 14  
4 where the dopant ions are oxidised in the burner flame.  
5 The oxidised dopant ions are then incorporated during  
6 the deposition of the layers (not shown) which form the  
7 waveguide 9 (shown in Fig.1) a single step process.  
8

9 Referring now to Fig. 3, there is shown a modified  
10 burner 15 made in accordance with the invention for  
11 introducing rare earth dopant ions, for example,  $\text{Er}^{+3}$ ,  
12 during fabrication of a waveguide (not shown).  
13

14 The burner 15 has four feed inlet ports: a halide inlet  
15 port 16, a hydrogen inlet port 17, an aerosol inlet  
16 port 18, and an oxygen inlet port 19. The halide inlet  
17 port 16 supplies the deposition materials, for example,  
18  $\text{SiCl}_3$ ,  $\text{PCl}_3$ , etc, which are carried by a suitable  
19 carrier gas, for example,  $\text{N}_2$ . The aerosol inlet port 18  
20 supplies aerosol droplets of a dopant ion solution, for  
21 example, aqueous  $\text{ErCl}_3$ .  
22

23 The halide inlet port 16, hydrogen port 17, and oxygen  
24 port 19 are located in the same radial plane radiating  
25 from the torch axis Y and can be all aligned at the  
26 same angle  $\theta 1$  to the torch axis Y. The aerosol inlet  
27 port 18 is located in a different radial plane (for  
28 example, it may be displaced by  $180^\circ$  from the plane in  
29 which the inlet ports 16, 17 and 19 are located) and is  
30 positioned at a different angle  $\theta 2$  with respect to the  
31 torch axis Y. The inlet ports 16, 17, 18 and 19  
32 transfer the feed gases into respective concentric  
33 torch conduits 20, 21, 22 and 23. The halide torch  
34 conduit 20, hydrogen torch conduit 21, aerosol torch  
35 conduit 22, and oxygen torch conduit 23 deliver their  
36 respective feed gases to a gas mixing reaction zone 24

1 where the dopant ions, in this example  $\text{Er}^{+3}$ , are  
2 oxidised in the burner flame (not shown).

3  
4 The aerosol inlet port 18 has a modified structure,  
5 compared to the aerosol inlet port 4 of prior art  
6 burner 1. The aerosol conduit 22 is expanded at the  
7 region where it connects with aerosol inlet port 18 to  
8 form a gas expansion chamber 25 (here in the form of a  
9 reservoir chamber). The gas expansion chamber 25  
10 provides an increase in the volume of the aerosol inlet  
11 port 18 and helps to maintain the concentration of  
12 dopant ions and to mitigate the build up of condensed  
13 dopant ions during evaporation of the aqueous dopant  
14 ion solution.

15  
16 The gas expansion chamber 25 enables the evaporation of  
17 the dopant ion solvent to occur without the dopant ions  
18 condensing at the base of the aerosol inlet port 18  
19 forming a blockage at the base of the aerosol inlet  
20 port 18.

21  
22 A suitable volume for the gas expansion chamber lies in  
23 the range of 2500  $\text{mm}^3$  to 5000  $\text{mm}^3$  for an aerosol feed  
24 carrier gas flow rate of 3 litres/min, an aerosol inlet  
25 port 18 internal diameter of 5.5 mm, and an aerosol  
26 conduit 22 internal diameter of 14 mm.

27  
28 In the preferred embodiment, the gas expansion chamber  
29 25 is circular in radial cross-section and elliptical  
30 in axial cross-section and is provided at the junction  
31 of the aerosol inlet port 18 with the aerosol torch  
32 conduit 22 by expanding the internal diameter of the  
33 aerosol conduit 22. Alternatively, the gas expansion  
34 chamber may have a different shape and/or  
35 configuration. It can also be located at other points  
36 where evaporation of the dopant ion solution occurs,

1 for example upstream along the aerosol inlet port 18 or  
2 downstream along the aerosol conduit 22.

3

4 The prevention of a blockage occurring as the dopant  
5 ions enter the aerosol conduit 22 is further assisted  
6 by reducing the angle of directionality  $\theta_2$  (the angle  
7 the aerosol inlet port makes with the torch axis (Y in  
8 Fig. 3)). In the preferred embodiment, significant  
9 reduction in the amount of condensation is provided by  
10  $\theta_2$  being substantially equal to  $10^\circ$ , which is in a  
11 preferred range of  $5^\circ$  to  $25^\circ$ . A reduction in the  
12 amount of condensation is also achieved if  $\theta_2$  is in the  
13 range of  $25^\circ$  to  $45^\circ$ .

14

15 The dimensions of the aerosol conduit 22 are selected  
16 to optimise the dopant process and to provide  
17 directionality to the flame whilst reducing the burner  
18 nozzle 26 temperature to below  $1300^\circ\text{C}$ . This prevents  
19 devitrification of the nozzle 26 which would otherwise  
20 provide unwanted contaminants.

21

22 In the preferred embodiment, with a deposition rate of  
23  $1 \mu\text{m}$  of base material per traversal of the FHD burner,  
24 it is possible to achieve doping levels of up to 0.72  
25 wt% for an  $\text{ErCl}_3$  solution strength of 1M with a carrier  
26 gas flow rate of  $2.4 \text{ litre min}^{-1}$ . Higher dopant levels  
27 can be achieved, for example, by maintaining the rare  
28 earth dopant conditions and reducing the halide flow  
29 rates or by increasing the concentration of the rare  
30 earth dopant solution.

31

32 Other dopant ions, for example, rare earth or heavy  
33 metal ions and combinations of ions can be incorporated  
34 using the burner 15 into the deposition stage.  
35 Suitable solutions including rare earth and/or heavy  
36 metal ions can be prepared at much higher

1 concentrations than were hitherto known in the art  
2 without any accretion clogging the burner 15.

3

4 For example, a Nd doped planar silica ( $\text{SiO}_2$  -  $\text{P}_2\text{O}_5$ )  
5 waveguide can be fabricated using the burner 15. An  
6 Nd/Al aqueous solution of 0.5M/0.4M can be used to  
7 provide the waveguide with dopant ion concentrations of  
8 0.25 wt% for Nd and 0.04 wt% for Al.

9

10 The modified FHD burner 15 therefore enables greater  
11 control of the ion doping process during the deposition  
12 stage of fabricating the waveguide. One or more ion  
13 species can be introduced during the deposition stage  
14 of fabricating the waveguide in a controlled manner to  
15 produce waveguides with more uniform and much higher  
16 dopant ion concentrations than known from the prior  
17 art.

18

19 While several embodiments of the present invention have  
20 been described and illustrated, it will be apparent to  
21 those skilled in the art once given this disclosure  
22 that various modifications, changes, improvements and  
23 variations may be made without departing from the  
24 spirit or scope of this invention.

25

1       Claims:

2

3       1. A burner for fabricating aerosol doped waveguides,  
4       the burner including:

5               a plurality of inlet ports each connected to a  
6       respective torch conduit, said torch conduit connecting  
7       its respective inlet port to a gas mixing region; and  
8       including a gas expansion chamber provided for at least  
9       one of said inlet ports upstream of said gas mixing  
10      region.

11

12       2. A burner as claimed in Claim 1, wherein the gas  
13       expansion chamber is in the form of a reservoir  
14       chamber.

15

16       3. A burner as claimed in either preceding claim,  
17       wherein the gas expansion chamber is located at the  
18       junction of an inlet port and the respective torch  
19       conduit.

20

21       4. A burner as claimed in Claim 1 or 2, wherein the  
22       gas expansion chamber is located upstream of the  
23       junction between the inlet port and the respective  
24       torch conduit.

25

26       5. A burner as claimed in Claim 1 or 2, wherein the  
27       gas expansion chamber is located downstream of the  
28       junction between the inlet port and the respective  
29       torch conduit.

30

31       6. A burner as claimed in any preceding claim,  
32       wherein said inlet ports feed oxygen, hydrogen,  
33       waveguide deposition material carried by a carrier gas,  
34       and aerosol droplets of a dopant ion solution carried  
35       by a carrier gas to the said burner.

36

1       7. A burner as claimed in Claim 6, wherein the  
2       hydrogen port is located downstream of the waveguide  
3       deposition material inlet port.

4

5       8. A burner as claimed in Claim 6 or 7, wherein the  
6       aerosol inlet port is located downstream of the  
7       hydrogen inlet port.

8

9       9. A burner as claimed in any one of Claims 6 to 8,  
10      wherein the oxygen inlet port is located downstream of  
11      the aerosol inlet port.

12

13      10. A burner as claimed in any preceding claim,  
14      wherein said at least one inlet port is located in a  
15      radial plane with respect to a longitudinal axis of the  
16      burner which differs from a radial plane containing  
17      said other inlet ports.

18

19      11. A burner as claimed in Claim 10, wherein said at  
20      least one inlet port is located in a plane orientated  
21      at  $180^\circ$  to the radial plane of the other inlet ports.

22

23      12. A burner as claimed in any preceding claim,  
24      wherein said at least one inlet port is orientated at a  
25      first angle with respect to the burner axis, and  
26      wherein the other inlet ports are orientated at a  
27      second angle with respect to the burner axis, said  
28      first angle being less than said second angle.

29

30      13. A burner as claimed in Claim 12, wherein said  
31      first angle lies in the range  $5^\circ$  to  $45^\circ$ .

32

33      14. A burner as claimed in Claim 13, wherein said  
34      first angle lies in the range  $5^\circ$  to  $25^\circ$ .

35

36

1       15. A burner as claimed in any preceding claim,  
2       wherein said at least one inlet port is an aerosol  
3       inlet port for providing aerosol droplets of a dopant  
4       ion solution to said burner.

5

6       16. A burner substantially as described herein and  
7       with reference to Fig. 3 of the accompanying drawings.

8

9

1 / 3

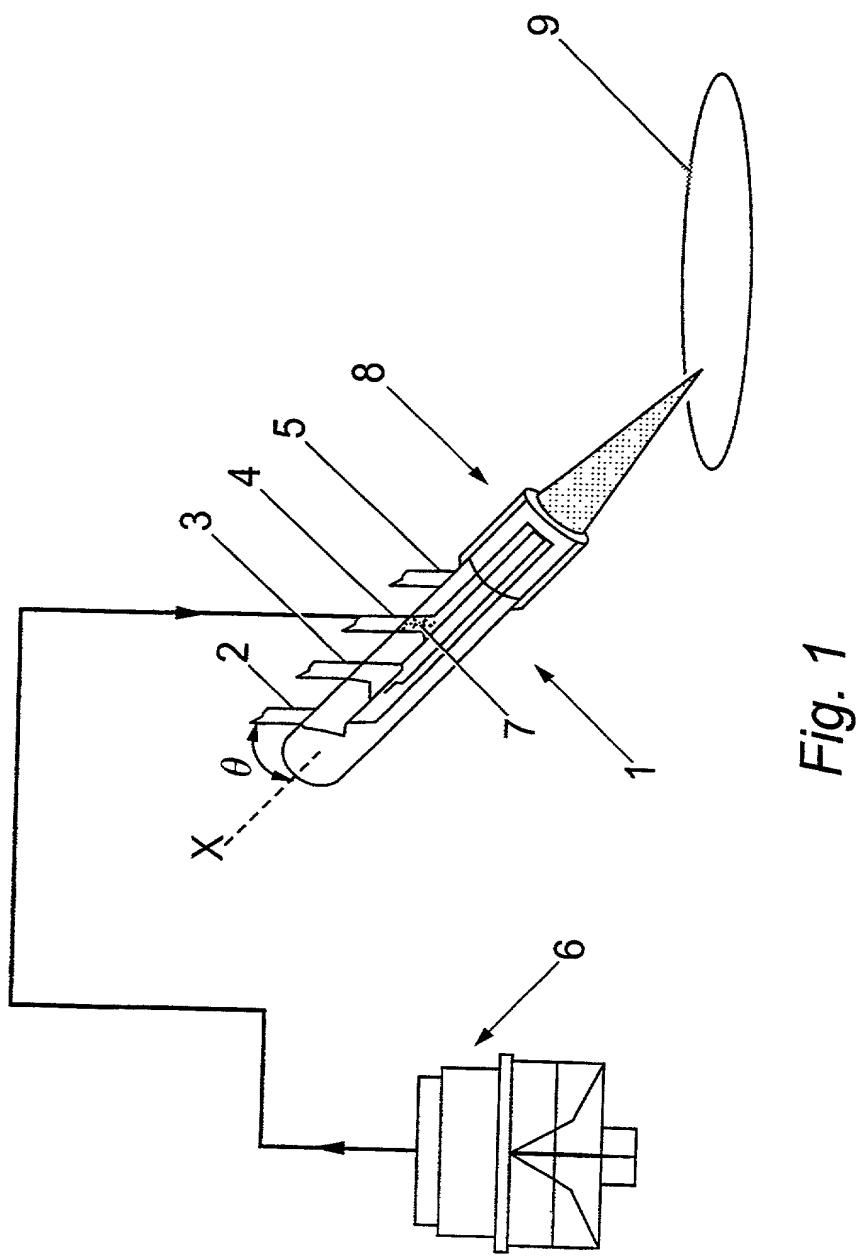


Fig. 1

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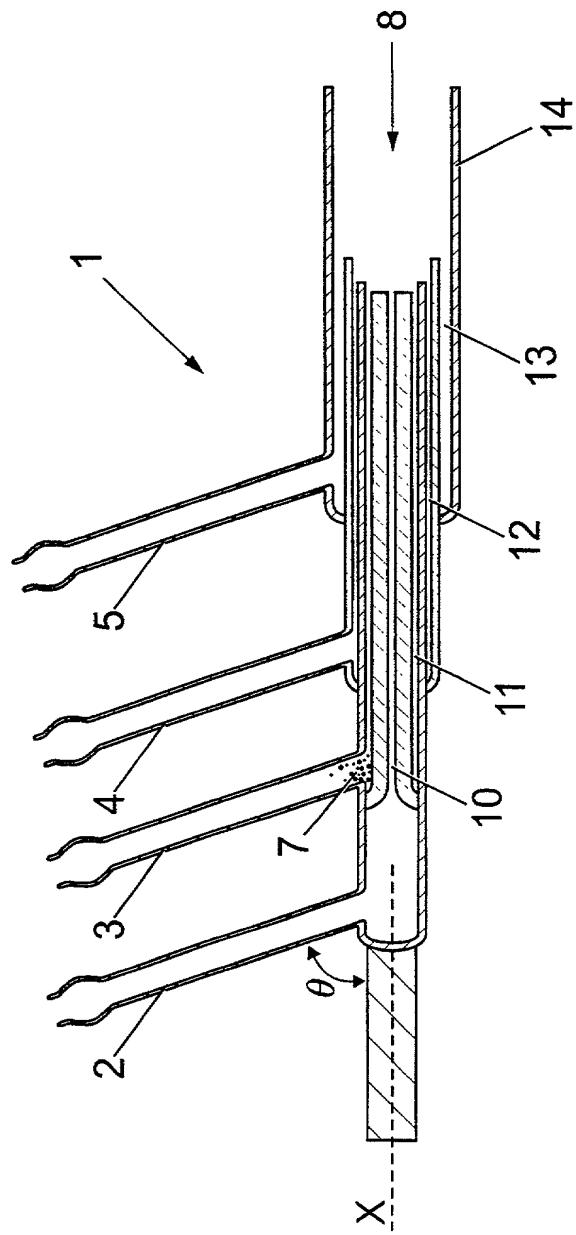


Fig. 2

3 / 3

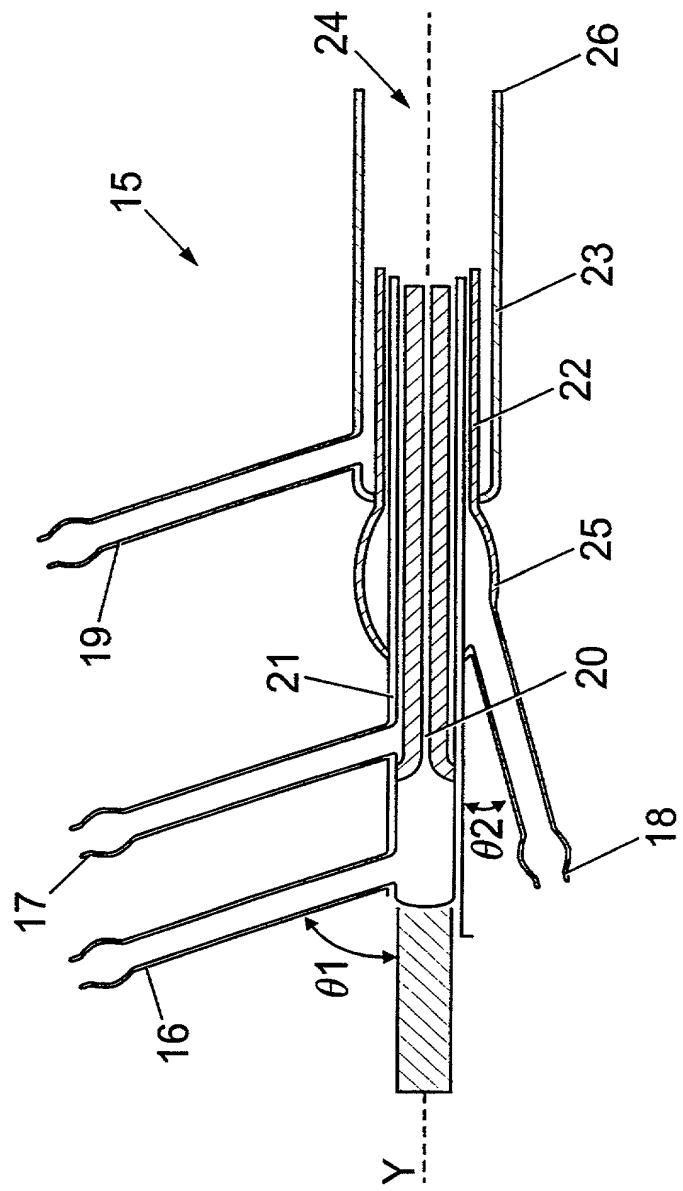


Fig. 3

**DECLARATION, PETITION AND POWER OF ATTORNEY  
FOR PATENT APPLICATION**

(Check one):

Declaration Submitted with Initial Filing  
 Declaration Submitted after Initial Filing

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**BURNER FOR FABRICATING AEROSOL DOPED WAVEGUIDES**

the specification of which (check one):

is attached hereto.  
OR  
 was filed on 07 February 2000 as PCT International Application Number  
-PCT/GB00/00332 and as U.S. Serial No. 09/890,681.  
 and was amended by PCT Article 19 Amendment on \_\_\_\_\_  
(if applicable),  
 and was amended by PCT Article 34 Amendment on \_\_\_\_\_  
(if applicable).

I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby state that I have reviewed and understood the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

## PRIORITY CLAIM

(Check one):

no such applications have been filed.  
 such applications have been filed as follows

1) **FOREIGN PRIORITY CLAIM:** I hereby claim foreign priority benefits under Title 35, United States Code, §119(a)-(d) or §365(b) of any foreign application(s) for patent or inventor's certificate or §365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate or any PCT international application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application Number(s)	Country	Foreign Filing Date (dd/mm/yyyy)	Priority Not Claimed	Certified Copy Attached Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>
9902476.2	GB	05 February 1999 (05.02.1999)	<input type="checkbox"/>	<input type="checkbox"/> <input checked="" type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>

Additional foreign application numbers are listed on a supplemental priority sheet attached hereto.

2) **PROVISIONAL PRIORITY CLAIM:** I hereby claim the benefit under Title 35, United States Code §119(e) of any United States provisional application(s) listed below.

Provisional Application Number(s)	Filing Date (dd/mm/yyyy)

Additional provisional application numbers are listed on a supplemental priority sheet attached hereto.

3) **U.S./PCT PRIORITY CLAIM:** I hereby claim the benefit under Title 35, United States Code, §120 of any United States application or §365(c) of any PCT international application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT international application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

U.S. Parent Application Number	PCT Parent Number	Parent Filing Date (dd/mm/yyyy)	Parent Patent Number (if applicable)

Additional U.S. or PCT international application numbers are listed on a supplemental priority sheet attached hereto.

### POWER OF ATTORNEY:

As a named inventor, I hereby appoint the following attorneys and/or agents to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

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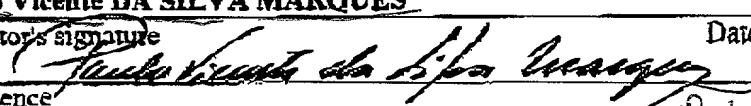
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Wherefore I petition that letters patent be granted to me for the invention or discovery described and claimed in the attached specification and claims, and hereby subscribe my name to said specification and claims and to the foregoing declaration, power of attorney, and this petition.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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